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Solutions for Fundamentals of Modern Manufacturing, 3/e (published by Wiley) MPGroover 2007 1.7 Particulate processing of metals and ceramics involves which of the following steps (two best answers): (a) adhesive bonding, (b) deformation, (c) forging, (d) material removal, (e) melting, (f) pressing, and (g) sintering?

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Solution: (a) $Y_f = 600 (1.0)^{0.3} = 600 \text{ MPa}$ (b) $\epsilon = (600/600)^{1/0.3} = (1.0)^{3.33} = 1.00$ 3.9 The flow curve

for a certain metal has a strain-hardening exponent of 0.22 and strength coefficient of 54,000 lb/in². Determine (a) the flow stress at a true strain = 0.45 and (b) the true strain at a flow stress = 40,000 lb/in².

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