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Makino Pro 3 M Codes (Fanuc 16i/18i) - Helman CNC

So I foolishly hit the
reset button on my mill
mid-toolchange
(makino FNC-60, fanuc
omc). I pressed the
mechanical releases on
the toolchange arm

and have safely removed the tools from the arm, but now I need to send the arm back to home position in order to reset the toolchanger.

Manually Step Through Toolchange, Fanuc Omc?

This is a question for the Fanuc Parameter gurus.. On my little Sharp 2412 with Fanuc OMiC I would like to be able to manually remove a tool from the spindle in MDI mode. Right now I have to switch to Jog or Handle.. The Haas lets me do this and it makes loading tools quick. I looked through the Yellow book for a bit but nothing jumped out at me...

Manual tool unclamp from MDI - Practical

Machinist

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Machining Centers

Horizontal CNC (i) - Prestige Equipment

Without Macro Programming, G-Code is not really a full fledged computer language, it's more a recording of a series of manual steps. That's useful, but computers and CNC controllers are capable of a lot more. A word about Fanuc Macro B. Fanuc Macro B is by far the most common Macro Programming Dialect.

Parameterized Programming: Macro Variables for Fanuc

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